

Form 2511w

(438)

Printed in U. S. A.

LIST OF PARTS



MACHINE No. 150w4

THE SINGER MANUFACTURING COMPANY

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INDEX

	Page
Accessories	12
Bobbin Winder	12
Feed Dogs	13
Hemmer Feet	14
Knee Lifter	13
Machine No.150w4	5
Miscellaneous Parts	16
Numerical List of Parts	17
Presser Feet	14
Thread Unwinder	16
Throat Plates	14

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- R. Merlized.
- X. Black Oxide.
- XC. Hardened and Black Oxide.
- Y. Blade Nickel only.

These letters MUST BE USED when they appear in the list and AFTER the number, as in the list.

In this series

200001 to 201500 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 351501 to 351800 are Nut Numbers.
201801 to 202000 and 351801 to 352000 are Roller Numbers.
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are NOT TO BE USED in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE FOR



MACHINE No. 150w4

HIGH SPEED. LOCK STITCH.
BALL BEARING.

For Light and Medium Weight Fabrics.

No.	Plate	Name
*263001	-----	Arm with 202135 and 263003
244070	15934	" Cap with two 244071
244071	-----	" " Oil Wick
200278H	15326	" " Screw
202248	15326	" " " Washer
263003	15931	" Oil Cup
204235	15326	" Position Pin (2)
200010E	15326	" Screw (3)
202005	15326	" " Washer (3)
263198	15935	" Shaft
263005	15934	" " Ball Bearing
*263006	-----	" " " " Collar with 200352C and 201007C
263007	15934	Arm Shaft Ball Bearing Collar 263006 with 263005
200352C	15931	Arm Shaft Ball Bearing Position Screw

No.	Plate	Name
201007C	15931	Arm Shaft Ball Bearing Collar Set Screw
263008	15935	" " " " Retainer
200098E	15931	" " " " " Screw (3)
263096	15935	" " Bushing (front) with 223847
223847	-----	" " " " Oil Packing (wick)
200502B	15326	" " " " " Thumb Screw
204329	-----	Arm Shaft Bushing (front) Oil Pad
200338C	16501	" " " " Set Screw
263105	15935	" " Connection Belt
263009	15935	" " " " Pulley with 200327C, 200602E and two 202253
263010	-----	Arm Shaft Connection Belt Pulley 263009 with 263021, 263094, 263095, 263143, two each 201531E and 350351C
200602E	15326	Arm Shaft Connection Belt Pulley Position Screw
200327C	15326	Arm Shaft Connection Belt Pulley Set Screw
202253	15326	Arm Shaft Connection Belt Pulley Spring Flange
263011	15935	Balance Wheel (disc) (belt groove 2-1/8 in. diam.) with 200328C and 200335C
144D	15931	Balance Wheel Adjusting Screw
200328C	15326	" " " Position Screw
200335C	15326	" " " Set Screw
*263012	-----	Bed
263013	15934	" Plate (back)
263197	15934	" " " Gasket (paper)
200577XC	15931	" " " " Screw (2)
207966Y	15934	" Slide (front)
263099	16501	Bobbin
210846	16501	" Case Base
241402	16501	" " Cap with 200592C, 201016F and 263110
241403	-----	Bobbin Case Cap complete, Nos. 200964C, 210736, 210914 and 241402
210913	16501	Bobbin Case Latch
210914	-----	" " " 210913 with 210734 and 210735
210735	16501	Bobbin Case Latch Fulcrum Pin
210734	16501	" " " Lever
210736	16501	" " " Spring
200964C	16501	" " " Stop Screw
263145	16501	" " " Stop
200136D	16501	" " " Screw
263110	16501	" " " Tension Spring
201016F	16501	" " " " Regulating Screw
200592C	15931	" " " " Screw
241404	-----	Bobbin Case complete, Nos. 210846 and 241403

PARTS FOR MACHINE No. 150w4

7

No.	Plate	Name
263091	15935	Face Plate
202135	15931	" " Position Pin
200462B	15931	" " Thumb Screw
202275	13398	Feed Bar
200641C	15904	" " Hinge Screw (driving)
201522E	15904	" " " " Nut
202276	15904	" " Slide Block
202298	15904	" " " " Crank with 200038C
203124	-----	" " " " " 202298 with 200205F, 201518E and 202276
200038C	15904	Feed Bar Slide Block Crank Pinch Screw
200205F	15904	" " " " Hinge Screw
201518E	15904	" " " " " " Nut
202282	15908	" Dog
200106E	15904	" " Screw
202297	15935	" Driving Connection with 200054E and 202277
202298	15904	Feed Driving Connection Crank with 200038C
200038C	15904	Feed Driving Connection Crank Pinch Screw
200545C	15904	Feed Driving Connection Hinge Screw
201518E	15904	" " " " " Nut
202277	-----	" " " Oil Packing (wick)
200054E	15904	" " " Pinch Screw
263143	15934	" " Eccentric (indexed)
263021	15934	" " " Adjusting Disc
263094	15904	" " " " " Locking Stud
263095	15904	Feed Driving Eccentric Adjusting Disc Locking Stud Spring
350351C	15904	Feed Driving Eccentric Screw
201531E	15904	" " " " Nut
202303	15935	" " Rock Shaft
206860	-----	" " " " 202303 with 200641C, 201522E and 202275
203121	-----	Feed Driving Rock Shaft 206860 with 202282 and two 200106E
202305	15904	Feed Driving Rock Shaft Center (2)
200043C	15904	" " " " " Set Screw (2)
202306	15935	Feed Lifting Connection with 200054E and 202277
202307	15904	Feed Lifting Connection Eccentric with 200382C and 200437C
200437C	15904	Feed Lifting Connection Eccentric Posi- tion Screw
200382C	15904	Feed Lifting Connection Eccentric Set Screw
200545C	15904	Feed Lifting Connection Hinge Screw

PARTS FOR MACHINE No. 150w4

No.	Plate	Name
201518E	15904	Feed Lifting Connection Hinge Screw Nut
202277	-----	" " " Oil Packing (wick)
200054E	15904	" " " Pinch Screw
202308	15935	" " " Rock Shaft
202305	15904	" " " " Center (2)
200043C	15904	" " " " Set Screw (2)
213161	15904	" Regulating Lever with 213657
200665C	15904	" " " Hinge Screw
206452	15904	" " " Spring
213657	15904	" " " Pin
263183	-----	Hook with 263134 and two 462C
263184	15931	" 263185 with 200145C, 200614C, 263034, 263122 and two 200596F
263185	-----	Hook and Bobbin Case complete, Nos. 241404 and 263184
263122	15931	Hook Gib
200614C	15931	" " Hinge Screw
200596F	15931	" " Screw
263134	-----	" Oiling Felt
462C	15931	" Set Screw
263135	15935	" Shaft with 263139
263029	15934	" " Ball Bearing
*263030	-----	" " " Collar with two 200383C
263031	15934	Hook Shaft Ball Bearing Collar 263030 with 263029
200383C	15931	Hook Shaft Ball Bearing Collar Set Screw
263032	15934	" " " " Retainer
200098E	15931	" " " " " Screw (3)
263191	15934	" " Bushing (front) with 202423
202423	-----	" " " Oil Packing (wick)
200346C	15931	Hook Shaft Bushing (front) Set Screw
263033	15934	" " Connection Belt Pulley with 202324 and two 201018C
201018C	15907	Hook Shaft Connection Belt Pulley Set Screw
202324	15931	Hook Shaft Connection Belt Pulley Spring Flange
222583	-----	Hook Shaft Oil Packing (wick) (back)
202260	-----	" " " " " (front)
263139	-----	" " " Wick
263034	15931	" Washer Needle Guard
200145C	15931	" " " " Screw
237837	13398	Knee Lifter Connection Lever
244035	-----	" " " " 237837 with 202447, 244034 and two 200262H
200262H	15931	Knee Lifter Connection Lever Hinge Screw

No.	Plate	Name
202447	13398	Knee Lifter Connection Lever Lifting Rod with 202302
202302	15931	Knee Lifter Connection Lever Lifting Rod Cotter Pin
244034	13398	Knee Lifter Lifting Lever
200262H	15931	" " " " Hinge Screw
263192	15934	Needle Bar with 200141F
263117	15933	" " Bushing (lower)
263193	15931	" " " (upper)
200352C	15931	" " " Set Screw (2)
263035	15933	" " Connecting Link
263036	15933	" " " " Oil Guard
200161D	10247	" " " " " Screw
263037	15935	" " " " Oiling Felt
200161D	10247	" " " " " " "
		Screw
202333	15933	Needle Bar Connecting Link Stud with 202254
202254	-----	Needle Bar Connecting Link Stud Oil Packing (wick)
200374C	15931	Needle Bar Connecting Link Stud Set Screw
*206891	-----	Needle Bar Connecting Stud
202329	15933	" " " " 206891 with 200086C and 202330
202330	-----	Needle Bar Connecting Stud Oil Packing (wick)
200086C	15933	Needle Bar Connecting Stud Pinch Screw
202328	13398	" " Crank with 200335C, 200428C, 202333 and two 200374C
263038	-----	Needle Bar Crank 202328 with 202329, 202398 to 202400 and 263035
203172	15933	Needle Bar Crank Friction Washer
200428C	15933	" " " Position Screw
200335C	15326	" " " Set Screw
200141F	15933	" Set Screw
244033	-----	Presser Bar (hollow)
202335	13398	" " 244033 with 200074F
263039	15933	" " Bushing
200352C	15931	" " " Set Screw
202339	15933	" " Lifter
200653C	15933	" " " Hinge Screw
244004	15936	" " Lifting Releasing Lever Bracket
200260D	15933	Presser Bar Lifting Releasing Lever Bracket Guide Screw
206608	15933	Presser Bar Lifting Releasing Lever Bracket Spring
263194	15936	Presser Bar Position Guide with 200048D
200048D	15936	" " " " Pinch Screw

No.	Plate	Name
263098	15936	Presser Bar Spring
202346	15936	" " " Stop Rod
200492B	15936	" " Thumb Screw (pressure regulating)
200475B	15936	Presser Bar Thumb Screw Thumb Set Screw
202355	15936	" " " " " " " "
		Packing (brass)
202090	15936	Presser Foot Hinge Pin
203009	-----	" " Plate
202924	-----	" " Shank
229864	15936	Presser Foot (hinged) complete, Nos. 202090, 202924 and 203009
200074F	15936	Presser Foot Screw
263195	15936	Take-up (auxiliary) with 200137H
200137H	15933	" " Set Screw
202398	10247	" Lever
202399	10247	" " Driving Stud with 202277
202277	-----	" " " Oil Packing (wick)
202400	10247	" " Hinge Stud with 202423
202423	-----	" " " Oil Packing (wick)
200383C	15931	" " " Set Screw
263040	-----	" " Oiling Felt
200132E	10247	" " " Screw (2)
263041	15936	" " " Wick with 263097
263097	-----	" " " Wire
244048	10247	Tension Disc (back)
244049	10247	" " (front)
202404	10247	" Release Plunger
202405	10247	" " Washer
202407	10886	" Spring
263106	15936	" " Washer
200625F	10247	" Stud with 204925
200061C	15907	" " Set Screw
204925	15907	" " Washer
201572B	10886	" Thumb Nut
263107	-----	Tension complete, Nos. 200625F, 201572B, 202405, 202407, 202410, 244048, 244049, and 263106
202410	15907	Thread Controller Spring
202411	15907	" " " Stop
200132E	10247	" " " Screw
202412	15907	" Guide
202414	15907	" "
202415	15907	" "
202417	15937	" "
263118	15936	" " (on needle bar bushing)
200583H	15907	" " Screw
200355H	15907	" " Set Screw
200397C	15907	" " " "
240034	15937	" Retainer

No.	Plate	Name
200368H	15907	Thread Retainer Set Screw
263056	15937	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D
200577XC	15931	Throat Plate Screw (2)

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

ACCESSORIES

No.	Plate	Name
200157B	15907	Attachment Screw
263099	16501	Bobbin (5)
*225482	-----	" Case Screw Driver Blade
*225483	-----	" " " " Handle
225497	14334	Bobbin Case Screw Driver complete, Nos. 225482 and 225483
231337	15907	Cloth Guide
200459D	15907	" " Thumb Screw
135 x 21	-----	Needles, three each, sizes 14 and 16
228212	-----	Drip Pan (short) with four 1 in. wire nails
12361	14334	Machine Hinge Connection (2)
41400	14334	" Rest Pin (wood)
120342	14334	Oiler (copper plated) with 120343
120343	14334	" Spout, 3-1/2 in. long
*225484	-----	Screw Driver Blade
*225485	-----	" " Handle
225498	14334	Screw Driver complete (7-1/4 in. long) Nos. 225484 and 225485
225554	14334	Wrench (steel)

BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

225453	10886	Frame with 202277 and 225438
225454	10886	" Hinge Pin
202277	-----	" Oil Packing (wick)
225438	10886	" " Well Cap
225455	10886	" Spring
225456	10886	" " Plunger
202473	10885	Pulley with 200380C
200380C	10886	" Set Screw
225381	10886	Spindle
225444	10886	Stop Latch
200056E	10886	" " Screw
225458	10886	" " Thumb Lever
225459	10886	" " " " Hinge Stud
225459	10886	" " " " Joint Stud
202478	10886	" " Trip Lever
200299H	10886	" " " " Hinge Screw
225461	10886	Tension Bracket with 201499B
200082D	10886	" " Screw
228026	10886	" " " Washer

ACCESSORIES

13

No.	Plate	Name
2102	10886	Tension Disc
202407	10886	" Spring
201499B	10886	" Stud
201572B	10886	" " Thumb Nut
225462	-----	Bobbin Winder Tension Bracket complete, Nos. 201572B, 202407, 225461 and two 2102
225433	10885	Bobbin Winder and Tension Bracket Base
225382	10885	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200299H, 202473, 202478, 225381, 225433, 225444, 225453 to 225456, 225458, 225462, 228026, two each 225459 and wood screws 3/4 in., No. 12, R. H. B.

KNEE LIFTER

228294	15911	Rock Lever with two 356C
228295	15911	" " Bracket with 356C and four wood screws 7/8 in., No. 12
228299	-----	Rock Lever Bracket 228295 with 228294 and 228297
228296	15911	Rock Lever Extension with 200529C
356C	15911	" " " Set Screw
228297	15911	" " Hinge Pin
356C	15911	" " " Set Screw
228284	15911	" " Knee Plate with 356C
202455	15911	" " " Arm
356C	15911	" " " Set Screw
356C	15911	" " " Set Screw
227728	15911	" " Rod with 227729
*227729	-----	" " " Cap
200529C	15911	" " " Set Screw
228298	15911	Knee Lifter complete, Nos. 202455, 227728, 228284, 228296 and 228299

(Other Knee Lifter parts are listed with parts
of machine head)

FEED DOGS

202279	15908	Feed Dog, for 263060
202280	15908	" " " 263065
202281	15930	" " " 263060
202282	15908	" " " 203121 and 263056 to 263059
202283	15908	" " " 263064
202287	15930	" " " 263067
202288	15908	" " " 263063
202294	15908	" " " 263062

FEED DOGS

No.	Plate	Name
202970	15908	Feed Dog, for 263061
207051	15908	" " " 263064
207052	15908	" " " 263064
207075	15908	" " " 263066
263125	15930	" " " 263069

HEMMER FEET

263111	15930	Hemmer Foot, for 3/32 in.hem
263112	15930	" " " 1/8 in.hem
263113	15937	" " " 5/32 in.hem
263114	15930	" " " 3/16 in.hem
263115	15930	" " " 1/4 in.hem

PRESSER FEET

202090	15936	Presser Foot Hinge Pin
203009	-----	" " Plate
263126	-----	" " "
263129	-----	" " "
202924	-----	" " Shank
202996	-----	" " "
263128	-----	" " "
226080	15933	" " Spring
229864	15936	Presser Foot (hinged) complete, Nos. 202090, 202924 and 203009
263127	15930	Presser Foot (hinged) complete, Nos. 202090, 263126 and 263128
263130	15930	Presser Foot (hinged) complete, Nos. 202090, 202996, 226080 and 263129

THROAT PLATES

263145	16501	Bobbin Case Stop
200136D	16501	" " " Screw
263056	15937	Throat Plate, 50 needle hole, for needle sizes 14 and 15 with 263145 and two 200136D, for 202282
263060	15937	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202279

THROAT PLATES

15

No.	Plate	Name
263057	15937	Throat Plate,60 needle hole,for needle sizes 8 and 9,with 263145 and two 200136D,for 202282
263061	15938	Throat Plate,53 needle hole,for needle sizes 12 and 13,with 263145 and two 200136D,for 202970
263062	15938	Throat Plate,53 needle hole,for needle sizes 12 and 13,with 263145 and two 200136D,for 202294
263063	15938	Throat Plate,46 elongated needle hole, for needle sizes 20 and 22,with 263145 and two 200136D,for 202288
263064	15938	Throat Plate,50 needle hole,for needle sizes 14 and 15,with 263145 and two 200136D,for 202283,207051 and 207052
263065	15939	Throat Plate,50 needle hole, for needle sizes 14 and 15, grooved for thread back of needle,with 263145 and two 200136D,for 202280
263066	15939	Throat Plate,50 needle hole,for needle sizes 14 and 15,with 263145 and two 200136D,for 207075
263067	15939	Throat Plate 50 needle hole,for needle sizes 14 and 15,with 263145 and two 200136D,for 202287
263058	15937	Throat Plate,56 needle hole,for needle sizes 10 and 11,with 263145 and two 200136D,for 202282
263059	15937	Throat Plate,46 needle hole,for needle sizes 16 and 18,with 263145 and two 200136D,for 202282
263068	15939	Throat Plate,53 needle hole,for needle sizes 12 and 13,with 263145 and two 200136D,for 202281
263069	15937	Throat Plate,60 needle hole,for needle sizes 8 and 9,with 263145 and two 200136D,for 263125,for Rayon

THREAD UNWINDER

No.	Plate	Name
225257	14363	Spool Rest (for two spools) (flat) with 201018C
150203	-----	Spool Rest Cushion (felt)
225388	14363	" " Rod
200383C	15931	" " " Set Screw
201018C	15907	" " Set Screw
202490	14363	" Stand with 200383C
225391	14363	Thread Guide
201696J	15907	" " Lock Nut
225326	15907	" " Position Cup
225324	14363	" " Rod with 208E and 225322
208E	15907	Thread Guide Rod Screw
225322	15907	" " " Washer
225258	14363	Thread Unwinder (for two spools) complete, Nos. 201696J, 202490, 225257, 225324, 225326, 225388, two each 150203, 225391 and three wood screws 7/8 in., No. 12

MISCELLANEOUS PARTS

USED IN CONJUNCTION WITH THREAD UNWINDER

60913	14363	Spool Weight with 60914
60914	-----	" " Center Pin
225377	14363	" Wire, for small spools
27739	14363	Thread Cone (wood)

NUMERICAL
LIST
OF PARTS

NUMERICAL LIST OF PARTS

No.	Plate	Name
144D	15931	Balance Wheel Adjusting Screw
208E	15907	Thread Unwinder Thread Guide Rod Screw, for 225324
356C	15911	Knee Lifter Rock Lever Extension Set Screw,for 228294
356C	15911	Knee Lifter Rock Lever Hinge Pin Set Screw,for 228295
356C	15911	Knee Lifter Rock Lever Knee Plate Arm Set Screw,for 228294
356C	15911	Knee Lifter Rock Lever Knee Plate Set Screw,for 228284
462C	15931	Hook Set Screw,for 263183
2102	10886	Bobbin Winder Tension Disc,for 225462
12361	14334	Machine Hinge Connection
27739	14363	Thread Cone (wood)
41400	14334	Machine Rest Pin (wood)
60913	14363	Spool Weight with 60914
60914	-----	" " Center Pin,for 60913
120342	14334	Oiler (copper plated) with 120343
120343	14334	" Spout,3-1/2 in.long,for 120342
150203	-----	Thread Unwinder Spool Rest Cushion (felt),for 225258
200010E	15326	Arm Screw
200038C	15904	Feed Bar Slide Block Crank Pinch Screw, for 202298
200038C	15904	Feed Driving Connection Crank Pinch Screw,for 202298
200043C	15904	Feed Driving Rock Shaft Center Set Screw
200043C	15904	Feed Lifting Rock Shaft Center Set Screw
200048D	15936	Presser Bar Position Guide Pinch Screw, for 263194
200054E	15904	Feed Driving Connection Pinch Screw,for 202297
200054E	15904	Feed Lifting Connection Pinch Screw,for 202306
200056E	10886	Bobbin Winder Stop Latch Screw,for 225382
200061C	15907	Tension Stud Set Screw
200074F	15936	Presser Foot Screw,for 202335
200082D	10886	Bobbin Winder Tension Bracket Screw,for 225382
200086C	15933	Needle Bar Connecting Stud Pinch Screw, for 202329
200098E	15931	Arm Shaft Ball Bearing Retainer Screw
200098E	15931	Hook Shaft Ball Bearing Retainer Screw

No.	Plate	Name
200106E	15904	Feed Dog Screw, for 203121
200132E	10247	Take-up Lever Oiling Felt Screw
200132E	10247	Thread Controller Spring Stop Screw
200136D	16501	Bobbin Case Stop Screw, for 263056 to 263069
200137H	15933	Take-up(auxiliary) Set Screw, for 263195
200141F	15933	Needle Set Screw, for 263192
200145C	15931	Hook Washer Needle Guard Screw, for 263184
200157B	15907	Attachment Screw
200161D	10247	Needle Bar Connecting Link Oil Guard Screw
200161D	10247	Needle Bar Connecting Link Oiling Felt Screw
200205F	15904	Feed Bar Slide Block Hinge Screw, for 203124
200260D	15933	Presser Bar Lifting Releasing Lever Bracket Guide Screw
200262H	15931	Knee Lifter Connection Lever Hinge Screw, for 244035
200262H	15931	Knee Lifter Lifting Lever Hinge Screw, for 244035
200278H	15326	Arm Cap Screw
200299H	10886	Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 225382
200327C	15326	Arm Shaft Connection Belt Pulley Set Screw, for 263009
200328C	15326	Balance Wheel Position Screw, for 263011
200335C	15326	" " Set Screw, for 263011
200335C	15326	Needle Bar Crank Set Screw, for 202328
200338C	16501	Arm Shaft Bushing Set Screw
200346C	15931	Hook Shaft Bushing (front) Set Screw
200352C	15931	Arm Shaft Ball Bearing Collar Position Screw, for 263006
200352C	15931	Needle Bar Bushing Set Screw
200352C	15931	Presser Bar Bushing Set Screw
200355H	15907	Thread Guide Set Screw
200368H	15907	" Retainer Set Screw
200374C	15931	Needle Bar Connecting Link Stud Set Screw, for 202328
200380C	10886	Bobbin Winder Pulley Set Screw, for 202473
200382C	15904	Feed Lifting Connection Eccentric Set Screw, for 202307
200383C	15931	Hook Shaft Ball Bearing Collar Set Screw, for 263030
200383C	15931	Take-up Lever Hinge Stud Set Screw
200383C	15931	Thread Unwinder Spool Rest Rod Set Screw, for 202490
200397C	15907	Thread Guide Set Screw

NUMERICAL LIST OF PARTS

19

No.	Plate	Name
200428C	15933	Needle Bar Crank Position Screw, for 202328
200437C	15904	Feed Lifting Connection Eccentric Position Screw, for 202307
200459D	15907	Cloth Guide Thumb Screw
200462B	15931	Face Plate Thumb Screw
200475B	15936	Presser Bar Thumb Screw Thumb Set Screw
200492B	15936	Presser Bar Thumb Screw (pressure regulating)
200502B	15326	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200529C	15911	Knee Lifter Rock Lever Rod Set Screw, for 228296
200545C	15904	Feed Driving Connection Hinge Screw
200545C	15904	" Lifting Connection Hinge Screw
200577XC	15931	Bed Plate (back) Screw
200577XC	15931	Throat Plate Screw
200582H	15907	Thread Guide Screw
200592C	15931	Bobbin Case Tension Spring Screw, for 241402
200596F	15931	Hook Gib Screw, for 263184
200602E	15326	Arm Shaft Connection Belt Pulley Position Screw, for 263009
200614C	15931	Hook Gib Hinge Screw, for 263184
200625F	10247	Tension Stud with 204925, for 263107
200641C	15904	Feed Bar Hinge Screw (driving), for 206860
200653C	15933	Presser Bar Lifter Hinge Screw
200665C	15904	Feed Regulating Lever Hinge Screw
200964C	16501	Bobbin Case Latch Stop Screw, for 241403
201007C	15931	Arm Shaft Ball Bearing Collar Set Screw, for 263006
201016F	16501	Bobbin Case Tension Spring Regulating Screw, for 241402
201018C	15907	Hook Shaft Connection Belt Pulley Set Screw, for 263033
201018C	15907	Thread Unwinder Spool Rest Set Screw, for 225257
201499B	10886	Bobbin Winder Tension Stud, for 225461
201518E	15904	Feed Bar Slide Block Hinge Screw Nut, for 203124
201518E	15904	Feed Driving Connection Hinge Screw Nut
201518E	15904	" Lifting Connection Hinge Screw Nut
201522E	15904	" Bar Hinge Screw Nut, for 206860
201531E	15904	" Driving Eccentric Screw Nut, for 263010
201572B	10886	Bobbin Winder Tension Stud Thumb Nut, for 225462
201572B	10886	Tension Thumb Nut, for 263107

No.	Plate	Name
201696J	15907	Thread Unwinder Thread Guide Lock Nut, for 225258
202005	15326	Arm Screw Washer
202090	15936	Presser Foot Hinge Pin, for 263127 and 263130
202135	15931	Face Plate Position Pin, for 263001
202248	15326	Arm Cap Screw Washer
202253	15326	" Shaft Connection Belt Pulley Spring Flange, for 263009
202254	-----	Needle Bar Connecting Link Stud Oil Packing (wick), for 202333
202260	-----	Hook Shaft Oil Packing (wick) (front)
202275	13398	Feed Bar, for 206860
202276	15904	" " Slide Block, for 203124
202277	-----	Bobbin Winder Frame Oil Packing (wick), for 225453
202277	-----	Feed Driving Connection Oil Packing (wick), for 202297
202277	-----	Feed Lifting Connection Oil Packing (wick), for 202306
202277	-----	Take-up Lever Driving Stud Oil Packing (wick), for 202399
202279	15908	Feed Dog, for 263060
202280	15908	" " " 263065
202281	15930	" " " 263068
202282	15908	" " " 203121 and 263056 to 263059
202283	15908	Feed Dog, for 263064
202287	15930	" " " 263067
202288	15908	" " " 263063
202294	15908	" " " 263062
202297	15935	" Driving Connection with 200054E and 202277
202298	15904	Feed Bar Slide Block Crank with 200038C, for 203124
202298	15904	Feed Driving Connection Crank with 200038C
202302	15931	Knee Lifter Connection Lever Lifting Rod Cotter Pin, for 202447
202303	15935	Feed Driving Rock Shaft, for 206860
202305	15904	" " " " Center
202305	15904	" Lifting Rock Shaft Center
202306	15935	" " Connection with 200054E and 202277
202307	15904	Feed Lifting Connection Eccentric with 200382C and 200437C
202308	15935	Feed Lifting Rock Shaft
202324	15931	Hook Shaft Connection Belt Pulley Spring Flange, for 263033
202328	13398	Needle Bar Crank with 200335C, 200428C, 202333, and two 200374C, for 263038

NUMERICAL LIST OF PARTS

21

No.	Plate	Name
202329	15933	Needle Bar Connecting Stud 206891 with 200086C and 202330, for 263038
202330	-----	Needle Bar Connecting Stud Oil Packing (wick), for 202329
202333	15933	Needle Bar Connecting Link Stud with 202254, for 202328
202335	13398	Presser Bar 244033 with 200074F
202339	15933	" " Lifter
202346	15936	" " Spring Stop Rod
202355	15936	" " Thumb Screw Thumb Set Screw Packing (brass)
Nos. 202398 to 202400, for 263038		
202398	10247	Take-up Lever
202399	10247	" " Driving Stud with 202277
202400	10247	" " Hinge Stud with 202423
202404	10247	Tension Release Plunger
202405	10247	" " Washer, for 263107
202407	10886	Bobbin Winder Tension Spring, for 225462
202407	10886	Tension Spring, for 263107
202410	15907	Thread Controller Spring, for 263107
202411	15907	" " " Stop
202412	15907	" Guide
202414	15907	" "
202415	15907	" "
202417	15937	" "
202423	-----	Hook Shaft Bushing (front) Oil Packing (wick), for 263191
202423	-----	Take-up Lever Hinge Stud Oil Packing (wick), for 202400
202447	13398	Knee Lifter Connection Lever Lifting Rod with 202302, for 244035
202455	15911	Knee Lifter Rock Lever Knee Plate Arm, for 228298
202473	10885	Bobbin Winder Pulley with 200380C, for 225382
202478	10886	Bobbin Winder Stop Latch Trip Lever, for 225382
202490	14363	Thread Unwinder Spool Stand with 200383C, for 225258
202924	-----	Presser Foot Shank, for 229864
202970	15908	Feed Dog, for 263061
202996	-----	Presser Foot Shank, for 263130
203009	-----	" " Plate, for 229864
203121	-----	Feed Driving Rock Shaft 206860 with 202282 and two 200106E
203124	-----	Feed Bar Slide Block Crank 202298 with 200205F, 201516E and 202276
203172	15933	Needle Bar Crank Friction Washer
204235	15326	Arm Position Pin

NUMERICAL LIST OF PARTS

No.	Plate	Name
204329	-----	Arm Shaft Bushing (front) Oil Pad
204925	15907	Tension Stud Washer, for 200625F
206452	15904	Feed Regulating Lever Spring
206608	15933	Presser Bar Lifting Releasing Lever Bracket Spring
206860	-----	Feed Driving Rock Shaft 202303 with 200641C, 201522E and 202275, for 203121
*206891	-----	Needle Bar Connecting Stud, for 202329
207051	15908	Feed Dog, for 263064
207052	15908	" " " 263064
207075	15908	" " " 263066
207966Y	15934	Bed Slide (front)
210734	16501	Bobbin Case Latch Lever, for 210914
210735	16501	" " " Fulcrum Pin, for 210914
210736	16501	" " " Spring, for 240403
210846	16501	" " " Base, for 241404
210913	16501	" " " Latch, for 210914
210914	-----	" " " 210913 with 210734 and 210735, for 241403
213161	15904	Feed Regulating Lever with 213657
213657	15904	" " " Spring Pin, for 213161
222583	-----	Hook Shaft Oil Packing (wick) (back)
223847	-----	Arm Shaft Bushing (front) Oil Packing (wick), for 263096
225257	14363	Thread Unwinder Spool Rest (for two spools) (flat) with 201018C, for 225258
225258	14363	Thread Unwinder (for two spools) complete, Nos. 201696J, 202490, 225257, 225324, 225326, 225388 two each 150203, 225391 and three wood screws 7/8 in., No. 12
225322	15907	Thread Unwinder Thread Guide Rod Washer, for 225324
225324	14363	Thread Unwinder Thread Guide Rod with 208E and 225322, for 225258
225326	15907	Thread Unwinder Thread Guide Position Cup, for 225258
225377	14363	Spool Wire, for small spools
225381	10886	Bobbin Winder Spindle, for 225382
225382	10885	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200299H, 202473, 202478, 225381, 225433, 225444, 225453 to 225456, 225458, 225462, 228026 two each 225459 and wood screws 3/4 in. Nos. 12, R. H. B.
225388	14363	Thread Unwinder Spool Rest Rod, for 225258

NUMERICAL LIST OF PARTS

23

No.	Plate	Name
225391	14363	Thread Unwinder Thread Guide, for 225258
225433	10885	Bobbin Winder and Tension Bracket Base, for 225382
225438	10886	Bobbin Winder Frame Oil Well Cap, for 225453
225444	10886	Bobbin Winder Stop Latch, for 225382 Nos. 225453 to 225456, for 225382
225453	10886	Bobbin Winder Frame with 202277 and 225438
225454	10886	Bobbin Winder Frame Hinge Pin
225455	10886	" " " Spring
225456	10886	" " " Plunger
225458	10886	" " Stop Latch Thumb Lever, for 225382
225459	10886	Bobbin Winder Stop Latch Thumb Lever Hinge Stud, for 225382
225459	10886	Bobbin Winder Stop Latch Thumb Lever Joint Stud, for 225382
225461	10886	Bobbin Winder Tension Bracket with 201499B, for 225462
225462	-----	Bobbin Winder Tension Bracket complete, Nos. 201572B, 202407, 225461 and two 2102, for 225382
*225482	-----	Bobbin Case Screw Driver Blade, for 225497
*225483	-----	Bobbin Case Screw Driver Handle, for 225497
*225484	-----	Screw Driver Blade, for 225498
*225485	-----	" " Handle, for 225498
225497	14334	Bobbin Case Screw Driver complete, Nos. 225482 and 225483
225498	14334	Screw Driver complete (7-1/4 in. long), Nos. 225484 and 225485
225554	14334	Wrench (steel)
226080	15933	Presser Foot Spring, for 263130
227728	15911	Knee Lifter Rock Lever Rod with 227729, for 228298
*227729	-----	Knee Lifter Rock Lever Rod Cap, for 227728
228026	10886	Bobbin Winder Tension Bracket Screw Washer, for 225382
228212	-----	Drip Pan (short) with four 1 in. wire nails
228284	15911	Knee Lifter Rock Lever Knee Plate with 356C, for 228298
228294	15911	Knee Lifter Rock Lever with two 356C, for 228299
228295	15911	Knee Lifter Rock Lever Bracket with 356C and four wood screws 7/8 in., No. 12, for 228299

No.	Plate	Name
228296	15911	Knee Lifter Rock Lever Extension with 200529C, for 228298
228297	15911	Knee Lifter Rock Lever Hinge Pin, for 228299
228298	15911	Knee Lifter complete, Nos. 202455, 227728, 228284, 228296 and 228299
228299	-----	Knee Lifter Rock Lever Bracket, 228295 with 228294 and 228297, for 228298
229864	15936	Presser Foot (hinged) complete, Nos. 202090, 202924 and 203009
231337	15907	Cloth Guide
237837	13398	Knee Lifter Connection Lever, for 244035
240034	15937	Thread Retainer
241402	16501	Bobbin Case Cap with 200592C, 201016F and 263110, for 241403
241403	-----	Bobbin Case Cap complete, Nos. 200964C, 210736, 210914 and 241402, for 241404
241404	-----	Bobbin Case complete, Nos. 210846 and 241403, for 263185
244004	15936	Presser Bar Lifting Releasing Lever Bracket
244033	-----	Presser Bar (hollow), for 202335
244034	13398	Knee Lifter Lifting Lever, for 244035
244035	-----	" " Connection Lever 237837 with 202447, 244034 and two 200262H
244048	10247	Tension Disc (back), for 263107
244049	10247	" " (front), for 263107
244070	15934	Arm Cap with two 244071
244071	-----	" " Oil Wick, for 244070
*263001	-----	" with 202135 and 263003
263003	15931	" Oil Cup, for 263001
263005	15934	" Shaft Ball Bearing, for 263007
*263006	-----	" " " " Collar with 200352C and 201007C, for 263007
263007	15934	Arm Shaft Ball Bearing Collar 263006 with 263005
263008	15935	Arm Shaft Ball Bearing Retainer
263009	15935	" " Connection Belt Pulley with 200327C, 200602E and two 202253, for 263010
263010	-----	Arm Shaft Connection Belt Pulley 263009 with 263021, 263094, 263095, 263143, two each 201531E and 350351C
263011	15935	Balance Wheel (disc) (belt groove 2-1/8 in. diam.) with 200328C and 200335C
*263012	-----	Bed
263013	15934	" Plate (back)
263021	15934	Feed Driving Eccentric Adjusting Disc, for 263010
263029	15934	Hook Shaft Ball Bearing, for 263031

NUMERICAL LIST OF PARTS

25

No.	Plate	Name
*263030	-----	Hook Shaft Ball Bearing Collar with two 200383C, for 263031
263031	15934	Hook Shaft Ball Bearing Collar 263030 with 263029
263032	15934	Hook Shaft Ball Bearing Retainer
263033	15934	" " Connection Belt Pulley with 202324 and two 201018C
263034	15931	Hook Washer Needle Guard, for 263184
263035	15933	Needle Bar Connecting Link, for 263038
263036	15933	" " " " Oil Guard
263037	15935	" " " " Oiling Felt
263038	-----	" " Crank 202328 with 202329, 202398 to 202400 and 263035
263039	15933	Presser Bar Bushing
263040	-----	Take-up Lever Oiling Felt
263041	15936	" " " Wick with 263097 Nos. 263056 to 263059, for 202282
263056	15937	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D
263057	15937	Throat Plate, 60 needle hole, for needle sizes 8 and 9 with 263145 and two 200136D
263058	15937	Throat Plate, 56 needle hole, for needle sizes 10 and 11, with 263145 and two 200136D
263059	15937	Throat Plate, 46 needle hole, for needle sizes 16 and 18, with 263145 and two 200136D
263060	15937	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 202279
263061	15938	Throat Plate, 53 needle hole, for needle sizes 12 and 13, with 263145 and two 200136D, for 202970
263062	15938	Throat Plate, 53 needle hole, for needles sizes 12 and 13, with 263145 and two 200136D, for 202294
263063	15938	Throat Plate, 46 elongated needle hole, for needle sizes 20 and 22 with 263145 and two 200136D, for 202288
263064	15938	Throat Plate, 50 needle hole, for needle sizes 14 and 15 with 263145 and two 200136D, for 202283, 207051 and 207052
263065	15939	Throat Plate, 50 needle hole, for needle sizes 14 and 15, grooved, for thread back of needle with 263145 and two 200136D, for 202280

No.	Plate	Name
263066	15939	Throat Plate, 50 needle hole, for needle sizes 14 and 15, with 263145 and two 200136D, for 207075
263067	15939	Throat Plate, 50 needle hole, for needle sizes 14 and 15 with 263145 and two 200136D, for 202287
263068	15939	Throat Plate, 53 needle hole, for needle sizes 12 and 13 with 263145 and two 200136D, for 202281
263069	15937	Throat Plate, 60 needle hole, for needle sizes 8 and 9, with 263145 and two 200136D, for 263125, for Rayon
263091	15935	Face Plate
263094	15904	Feed Driving Eccentric Adjusting Disc Locking Stud, for 263010
263095	15904	Feed Driving Eccentric Adjusting Disc Locking Stud Spring, for 263010
263096	15935	Arm Shaft Bushing (front) with 223847
263097	-----	Take-up Lever Oiling Wick Wire, for 263041
263098	15936	Presser Bar Spring
263099	16501	Bobbin
263105	15935	Arm Shaft Connection Belt
263106	15936	Tension Spring Washer, for 263107
263107	-----	Tension complete, Nos. 200625F, 201572B, 202405, 202407, 202410, 244048, 244049 and 263106
263110	16501	Bobbin Case Tension Spring, for 241402
263111	15930	Hemmer Foot, for 3/32 in. hem
263112	15930	" " " 1/8 in. hem
263113	15937	" " " 5/32 in. hem
263114	15930	" " " 3/16 in. hem
263115	15930	" " " 1/4 in. hem
263117	15933	Needle Bar Bushing (lower)
263118	15936	Thread Guide (on needle bar bushing)
263122	15931	Hook Gib, for 263184
263125	15930	Feed Dog, for 263069
263126	-----	Presser Foot Plate, for 263127
263127	15930	Presser Foot (hinged) complete, Nos. 202090, 263126 and 263128
263128	-----	Presser Foot Shank, for 263127
263129	-----	" " Plate, for 263130
263130	15930	Presser Foot (hinged) complete, Nos. 202090, 202996, 226080 and 263129
263134	-----	Hook Oiling Felt, for 263183
263135	15935	" Shaft with 263139
263139	-----	" " Oil Wick, for 263135
263143	15934	Feed Driving Eccentric (indexed), for 263010

NUMERICAL LIST OF PARTS

27

No.	Plate	Name
263145	16501	Bobbin Case Stop, for 263056, to 263069
263183	-----	Hook with 263134 and two 462C, for 263184
263184	15931	" 263183 with 200145C, 200614C, 263034, 263122 and two 200596F, for 263185
263185	-----	Hook and Bobbin Case complete Nos. 241404 and 263184
263191	15934	Hook Shaft Bushing (front) with 202423
263192	15934	Needle Bar with 200141F
263193	15931	" " Bushing (upper)
263194	15936	Presser Bar Position Guide with 200048D
263195	15936	Take-up (auxiliary) with 200137H
263197	15934	Bed Plate (back) Gasket (paper)
263198	15935	Arm Shaft
350351C	15904	Feed Driving Eccentric Screw, for 263010

Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

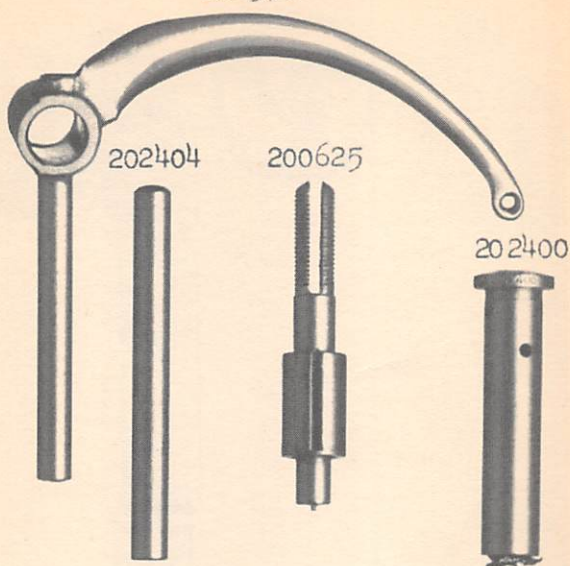
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These Needles and their Containers
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Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

ILLUSTRATIONS
OF
PARTS

PLATE 10247—FULL SIZE

202398



202399



202401



202405



244048



244049



202407



200081



200161



200132

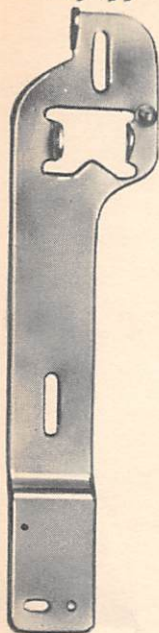


201572



PLATE 10885—ONE-FOURTH SIZE

225433



202473



225382

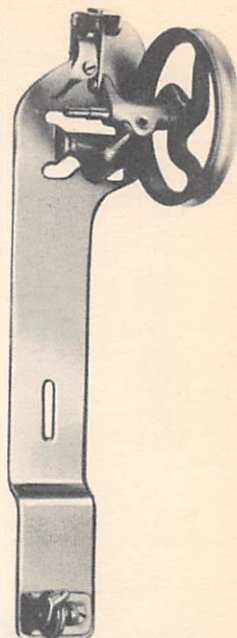


PLATE 10886 - FULL SIZE

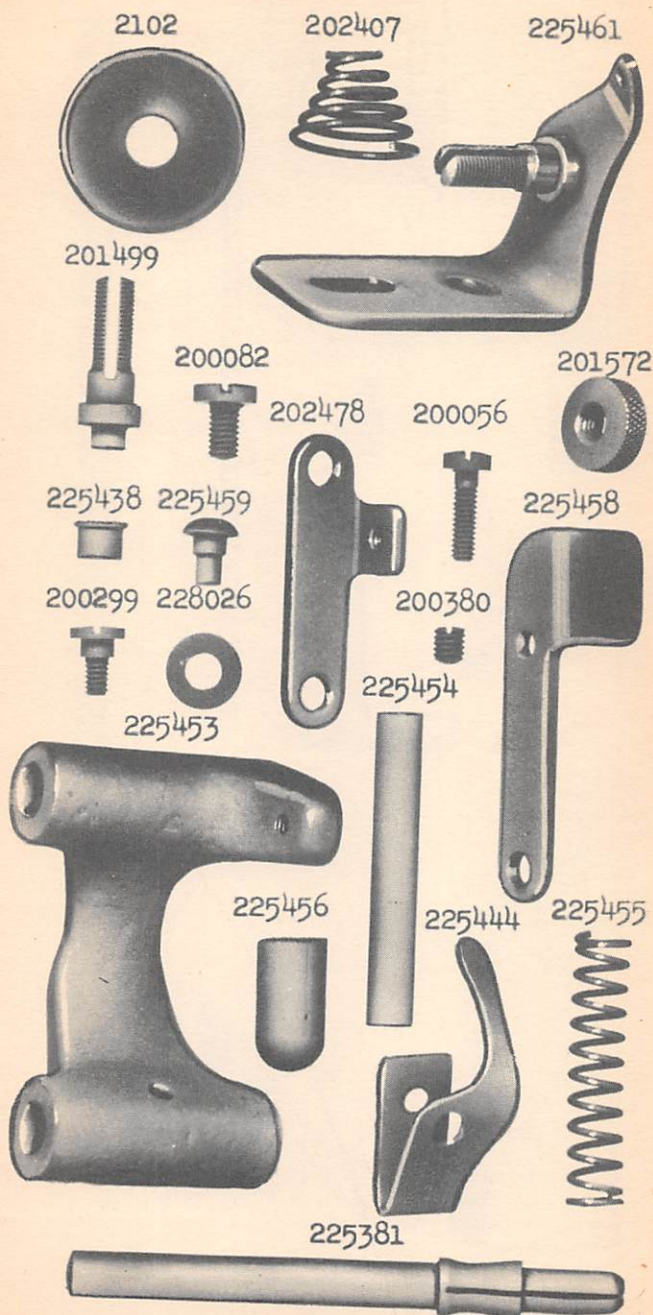


PLATE 13398-ONE-HALF SIZE

244034



237837



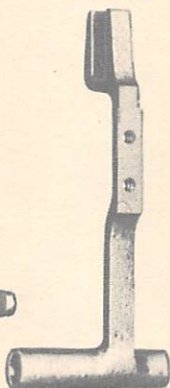
202447



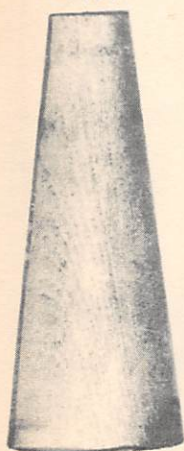
202335



202275



27739



202328

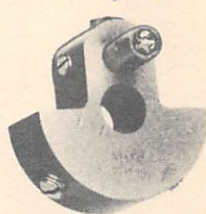


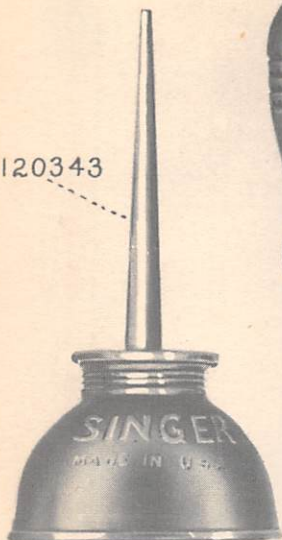
PLATE 14334—ONE-HALF SIZE

120342

225498

225497

120343



225554



12361



41400



PLATE 14363—ONE-SIXTH SIZE

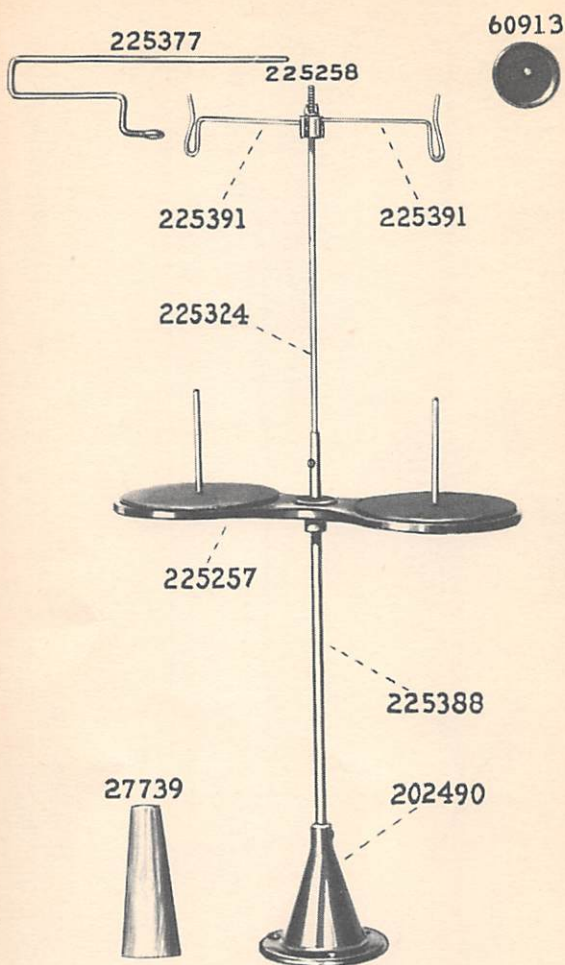


PLATE 15326 — FULL SIZE

200010



204235



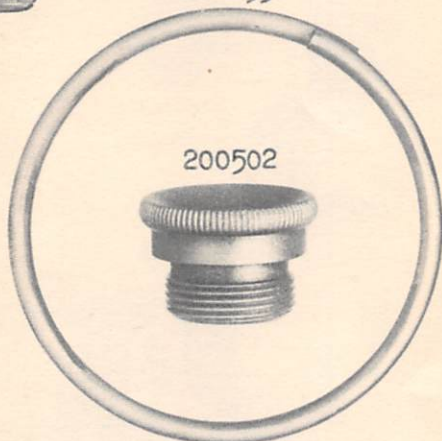
200327



10554



202253



200502



200602



200328



200335



200062



200570



200278



350332



200378



200357



202005



202248



PLATE 15904—FULL SIZE

200641



202276



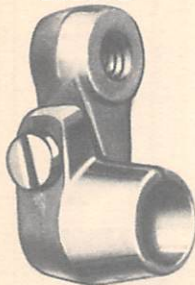
200545



206452



202298



201518



201522



201531



200437



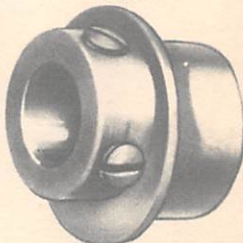
200054



213161



202307



200038



263095



200205



200382



202305



200106



213657



200043



351845



263023



350351



200665



263094



PLATE 15907—FULL SIZE

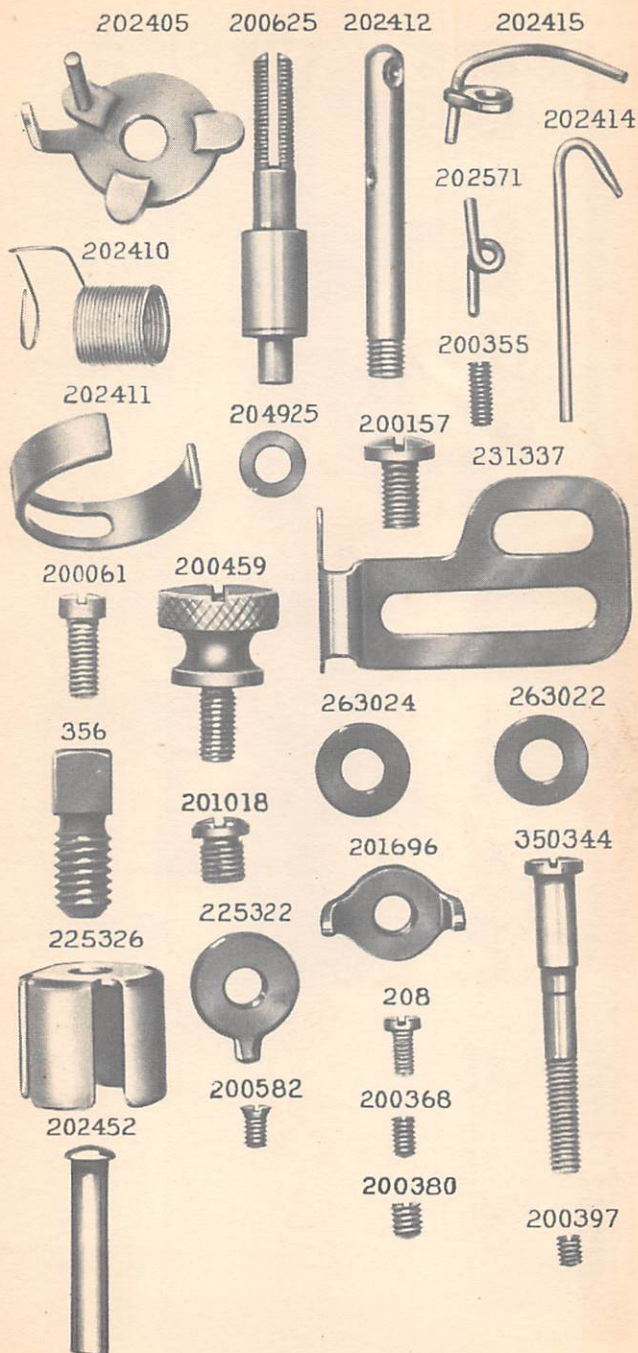
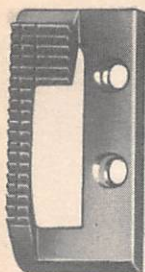
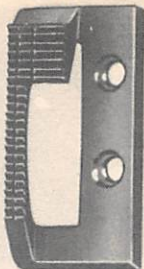


PLATE 15908—FULL SIZE

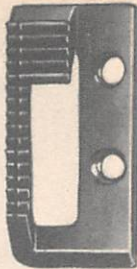
207051



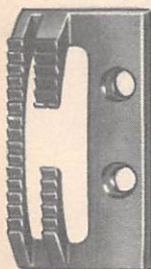
207052



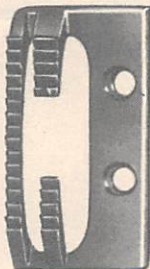
202283



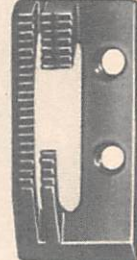
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202280



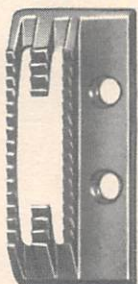
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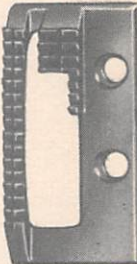
202282



202970



202288



207075

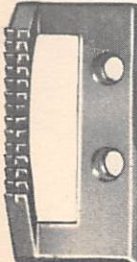


PLATE 15911-ONE-FOURTH SIZE

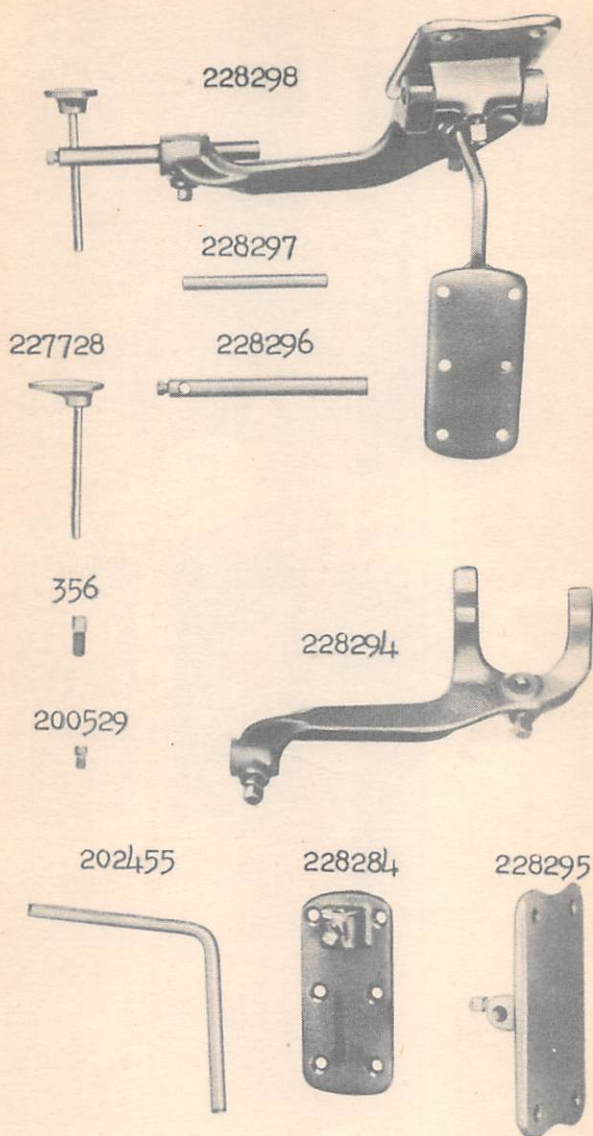


PLATE 15930 — FULL SIZE

263111



263112



263114



263115



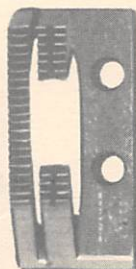
263127



263130



202281



202287



263125

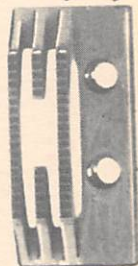


PLATE 15931 - FULL SIZE

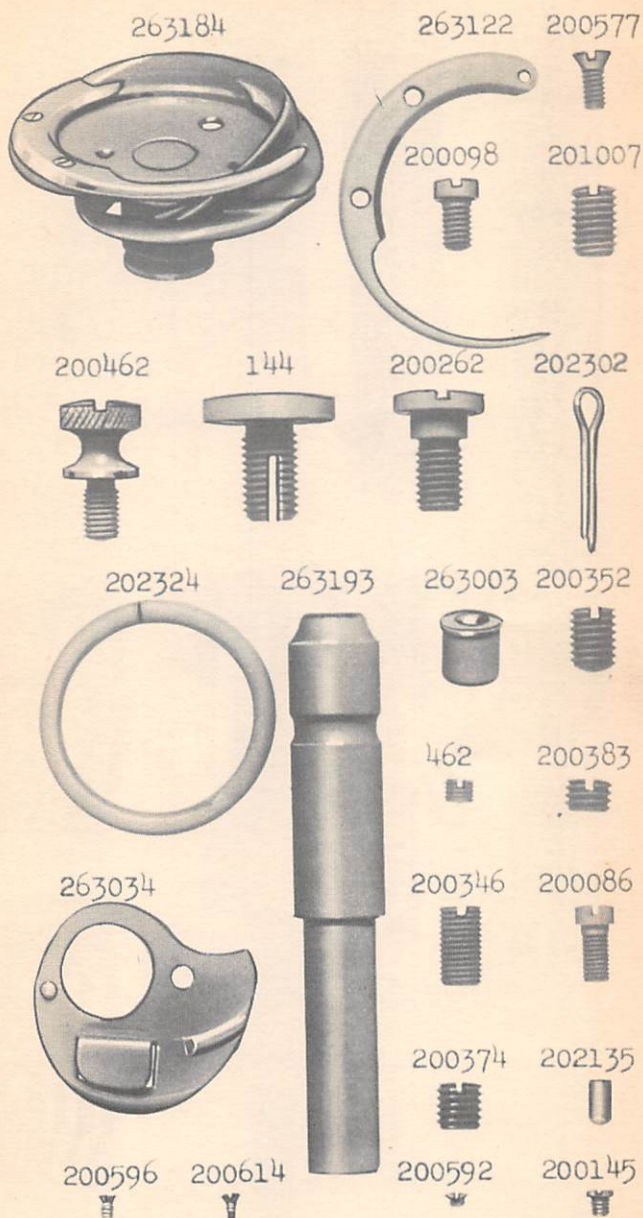


PLATE 15933 - FULL SIZE

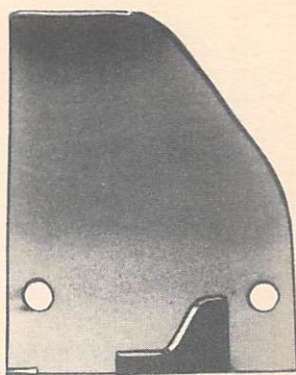
263039



263117



263036



202329

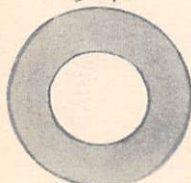
263035

202339

202333



203172



200653

206608

200428

200260



226080

200137

200141



PLATE 15934 - ONE-HALF SIZE

244070



207966



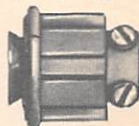
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263007



263033



263029



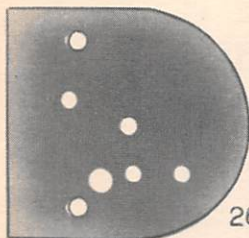
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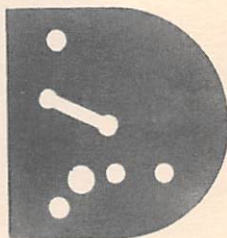
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263013



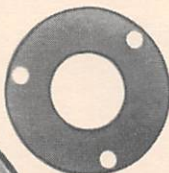
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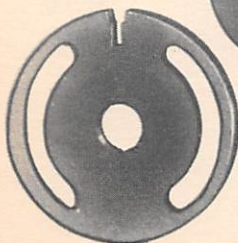
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263032



263021



263143



PLATE 15935 - ONE-FOURTH SIZE

263198



263135



202297



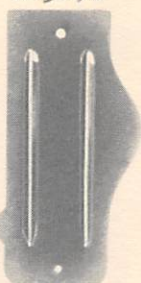
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202308



263091



202303



263105



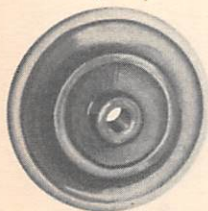
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263009



263011



263096



263008

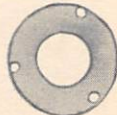


PLATE 15936 - FULL SIZE

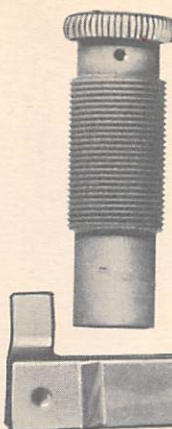
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263041



200492



244004



263194

202346



263106

229864



263195

200074

202090



200475

200048

263118

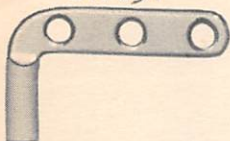


202355



PLATE 15937 - FULL SIZE

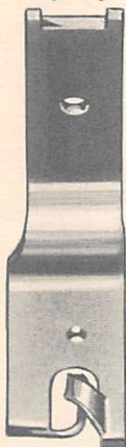
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202417



263113

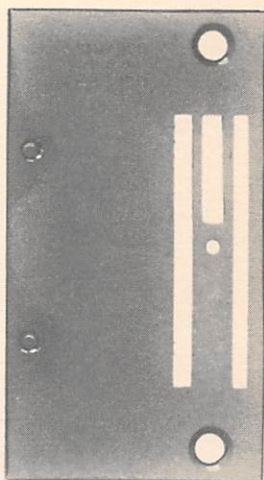


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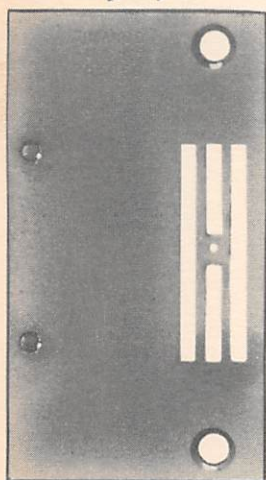
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263058

263059



263069



263060

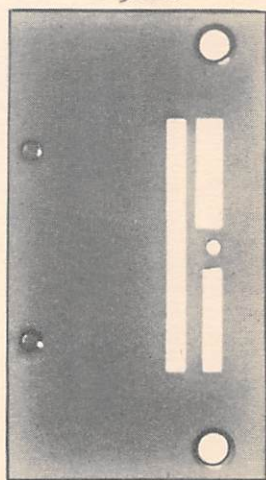
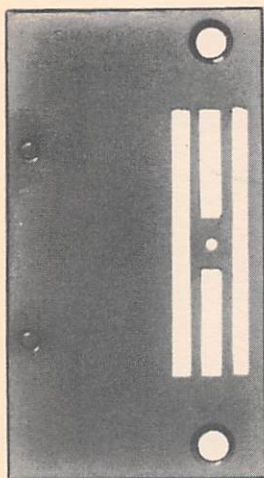


PLATE 15938 - FULL SIZE

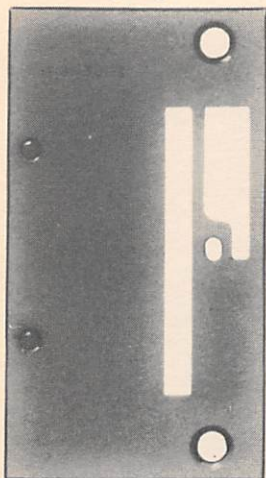
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263062



263063



263064

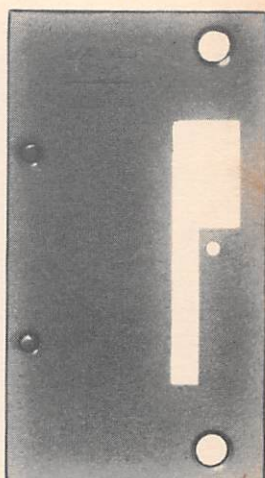
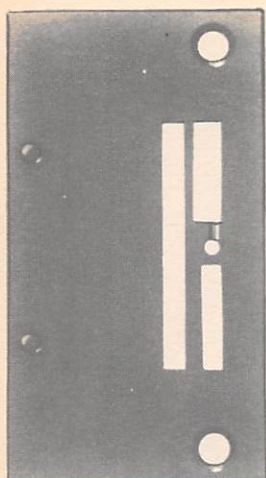
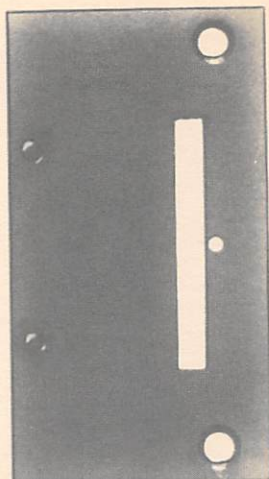


PLATE 15939 - FULL SIZE

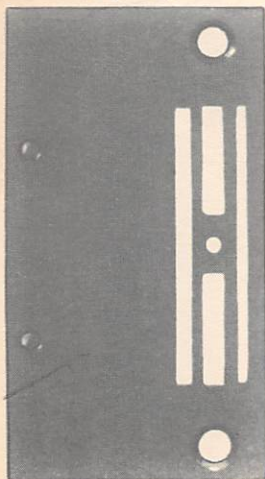
263065



263066



263067



263068



PLATE 1650I - FULL SIZE

200278



202248



200338



200335



200398



201016



263110



200592



200602

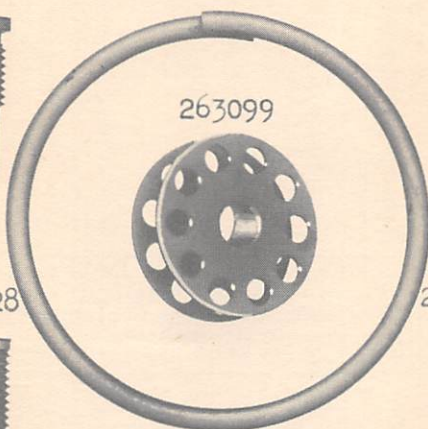


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200327



263099



200328

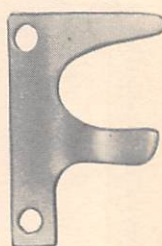
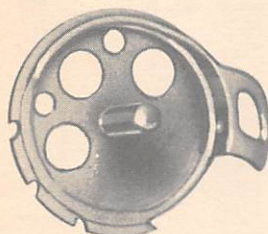


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210846

263145



200079



200136



210913

210736



200964

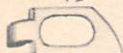


241402



210734

210735



Genuine Singer Needles should be used
in Singer Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO." 1

Needles in Containers marked
"For Singer Machines"
are not Singer made needles. 2

